

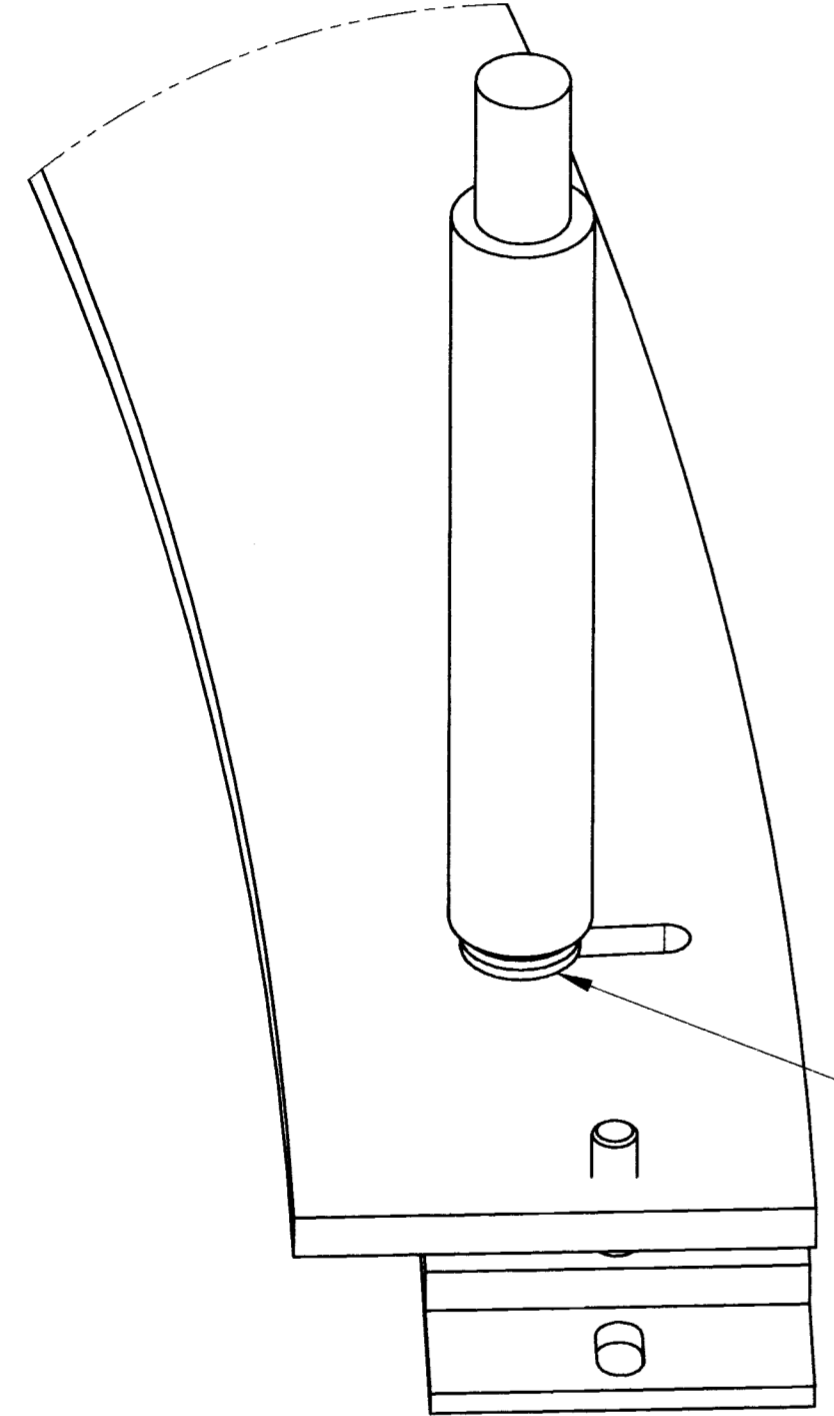
DRAWING NO. **ASY-11712** REVISION **REL-03**

PROJECT CODE: **LICK-51**

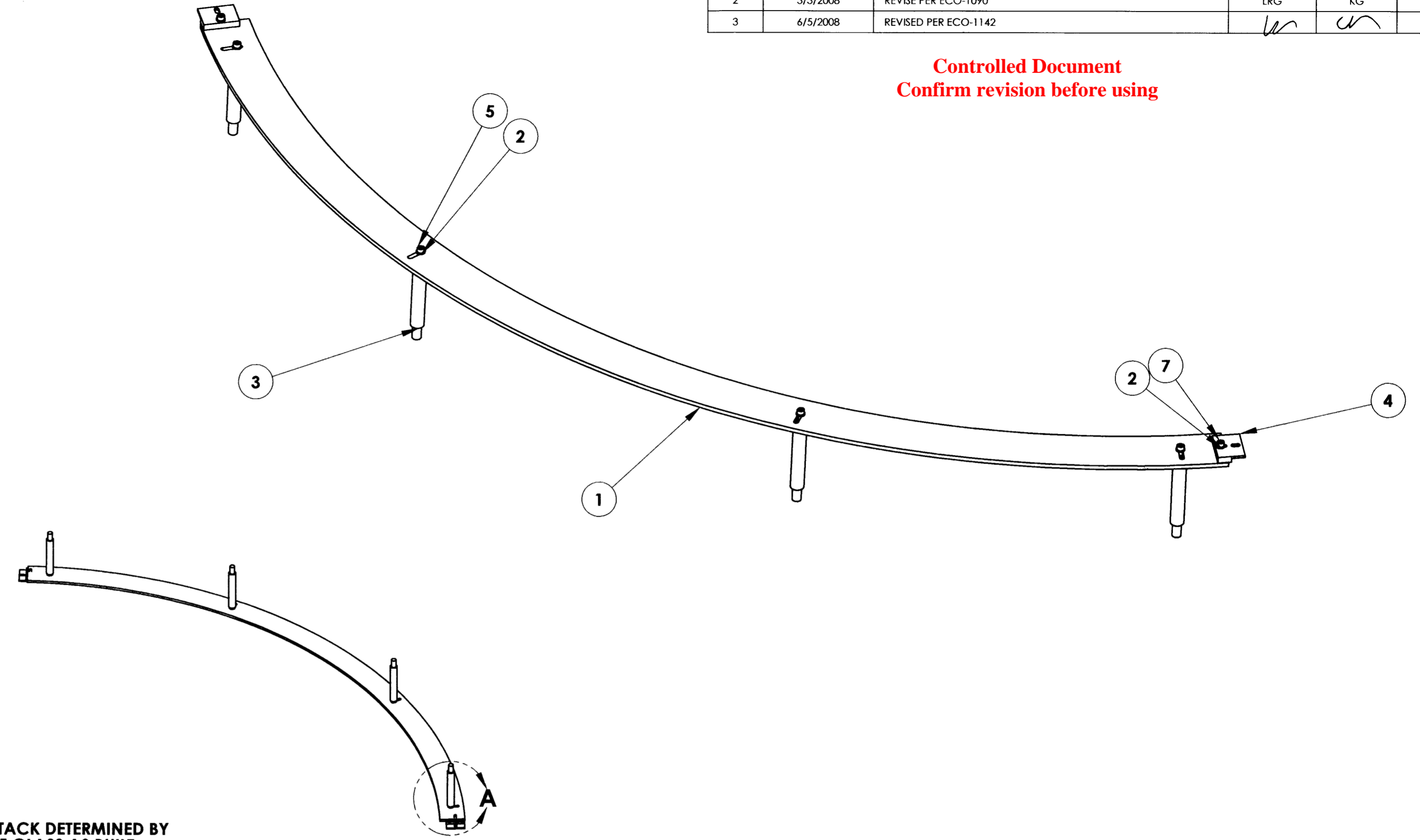
MATERIAL: PER COMPONENT
 CONDITION: PER COMPONENT
 FINISH: PER COMPONENT
 FINISH COLOR: PER COMPONENT
 APPROXIMATE MASS: 6528.26 gm
 REFERENCE DOCUMENTS: N/A

REV.	DATE	DESCRIPTION	CHK'D	APPV'D	ZONE
1	4/5/2007	INITIAL RELEASE	KG	KG	
2	3/3/2008	REVISE PER ECO-1090	LRG	KG	
3	6/5/2008	REVISED PER ECO-1142	<i>W</i>	<i>W</i>	

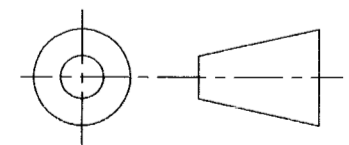
Controlled Document
Confirm revision before using



6 SHIM STACK DETERMINED BY C.G. OF GLASS AS BUILT



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Material	Weight
7	2	0135920	SHCS, M6-1.0 X 25	FASTENAL, ZINC PLATED ALLOY STEEL	8.55
6	12	CPP-13183	SHIM WASHER, .062 THICK	18-8 STAINLESS STEEL,	1.55
5	4	0135918	SHCS, M6-1.0 X 20	FASTENAL, ZINC PLATED ALLOY STEEL	8.55
4	2	COM-11716	END CLIP	6061 Alloy	30.99
3	4	COM-11714	LONG STANDOFF	POM Acetal Copolymer	48.01
2	6	40355	WASHER, FLAT, M6	FASTENAL, ZINC PLATED ALLOY STEEL	0.004
1	1	COM-13178	RADIAL PUCK BONDING JIG	A36 STEEL	6202.73

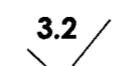


DO NOT SCALE DRAWING

DETAIL A
 SCALE 1:1

INTERPRET DIMENSIONS PER ASME Y14.5M-1994
 UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 TOLERANCES:
 X.X = ±0.25MM
 X.XX = ±0.10MM
 ANGLES = ±0.5°
 ROUNDS AND FILLETS ARE R3.0
 BREAK ALL SHARP EDGES
 0.25MM X 0.25MM

WELDS ARE:
 MAX SIZE FILLET OR FULL PENETRATION GROOVE AS APPROPRIATE.
 ALL WELDS ARE CONTINUOUS
 NEAREST NOMINAL STOCK SIZE MAY BE SUBSTITUTED.
 INDICATED MACHINED SURFACES



DESIGN	J. HOWE	DATE	9/1/06
DRAWN	J. HOWE	DATE	9/1/06
CHECKED	K. GONZALES	DATE	4/5/07
APPROVED	K. GONZALES	DATE	4/5/07
REVIEWED	J. LOPEZ	DATE	3/20/07

EOS TECHNOLOGIES, INC.
 3160 E. TRANSCON WAY, SUITE 180, TUCSON, AZ 85706 PH: (520) 624-6399

RADIAL PUCK BONDING ASSEMBLY

DRAWING NO. **ASY-11712** STATUS **Released** REVISION **REL-03** SHEET SIZE **A2**

SHEET 1 OF 1 SCALE 1:5

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