

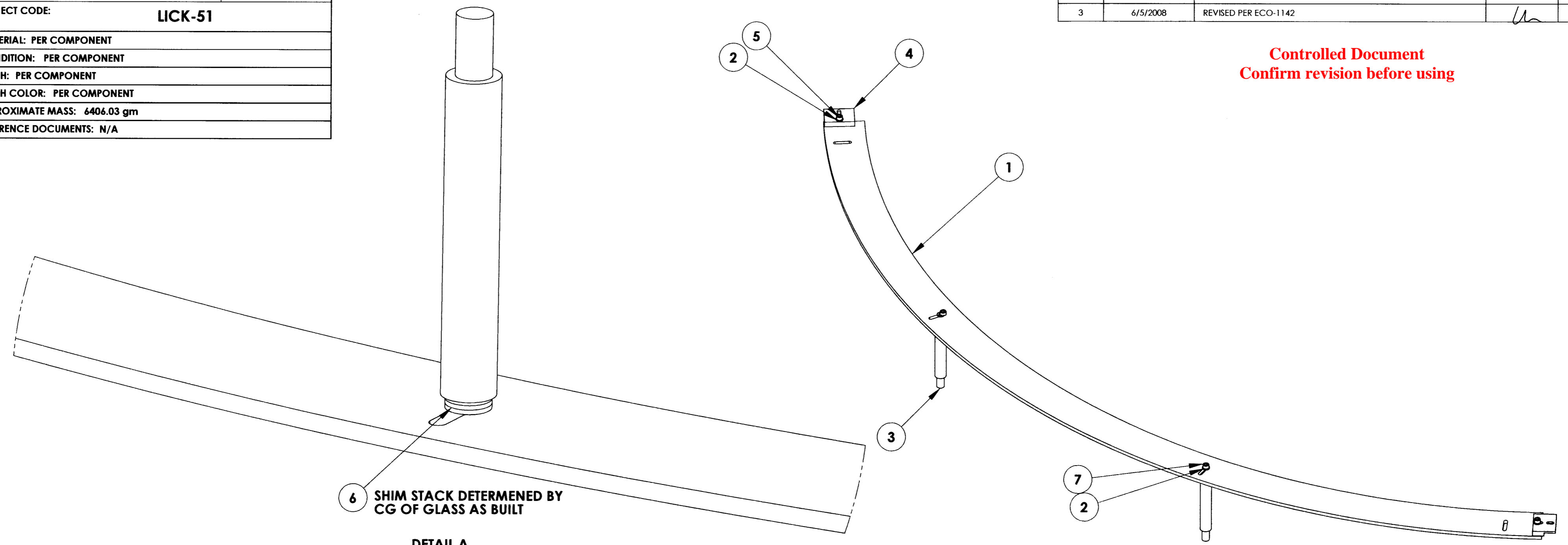
DRAWING NO. **ASY-11723** REVISION **REL-03**

PROJECT CODE: **LICK-51**

MATERIAL: PER COMPONENT  
 CONDITION: PER COMPONENT  
 FINISH: PER COMPONENT  
 FINISH COLOR: PER COMPONENT  
 APPROXIMATE MASS: 6406.03 gm  
 REFERENCE DOCUMENTS: N/A

REV.	DATE	DESCRIPTION	CHK'D	APPV'D	ZONE
1	4/5/2007	INITIAL RELEASE	KG	KG	
2	3/3/2008	REVISE PER ECO-1090	LRG	KG	
3	6/5/2008	REVISED PER ECO-1142	<i>u</i>	<i>m</i>	

**Controlled Document**  
**Confirm revision before using**

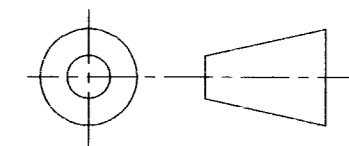


6 SHIM STACK DETERMINED BY CG OF GLASS AS BUILT

DETAIL A  
 SCALE 1 : 1



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Material	Weight
7	2	0135918	SHCS, M6-1.0 X 20	FASTENAL, ZINC PLATED ALLOY STEEL	8.55
6	6	CPP-13183	SHIM WASHER, .062 THICK	18-8 STAINLESS STEEL,	1.55
5	2	0135920	SHCS, M6-1.0 X 25	FASTENAL, ZINC PLATED ALLOY STEEL	8.55
4	2	COM-11716	END CLIP	6061 Alloy	30.99
3	2	COM-11714	LONG STANDOFF	POM Acetal Copolymer	48.01
2	4	40355	WASHER, FLAT, M6	FASTENAL, ZINC PLATED ALLOY STEEL	0.004
1	1	COM-13178	RADIAL PUCK BONDING JIG	A36 STEEL	6202.73



DO NOT SCALE DRAWING

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			DRAWN	J. HOWE	DATE	9/8/06	
			CHECKED	K. GONZALES	DATE	4/5/07	<b>RADIAL PUCK BONDING ASSY, MIRRORED</b> DRAWING NO. <b>ASY-11723</b> STATUS Released REVISION <b>REL-03</b> SHEET 1 OF 1 SCALE 1:3 SHEET SIZE <b>A2</b>
			APPROVED	K. GONZALES	DATE	4/5/07	
			REVIEWED	J. LOPEZ	DATE	3/20/07	