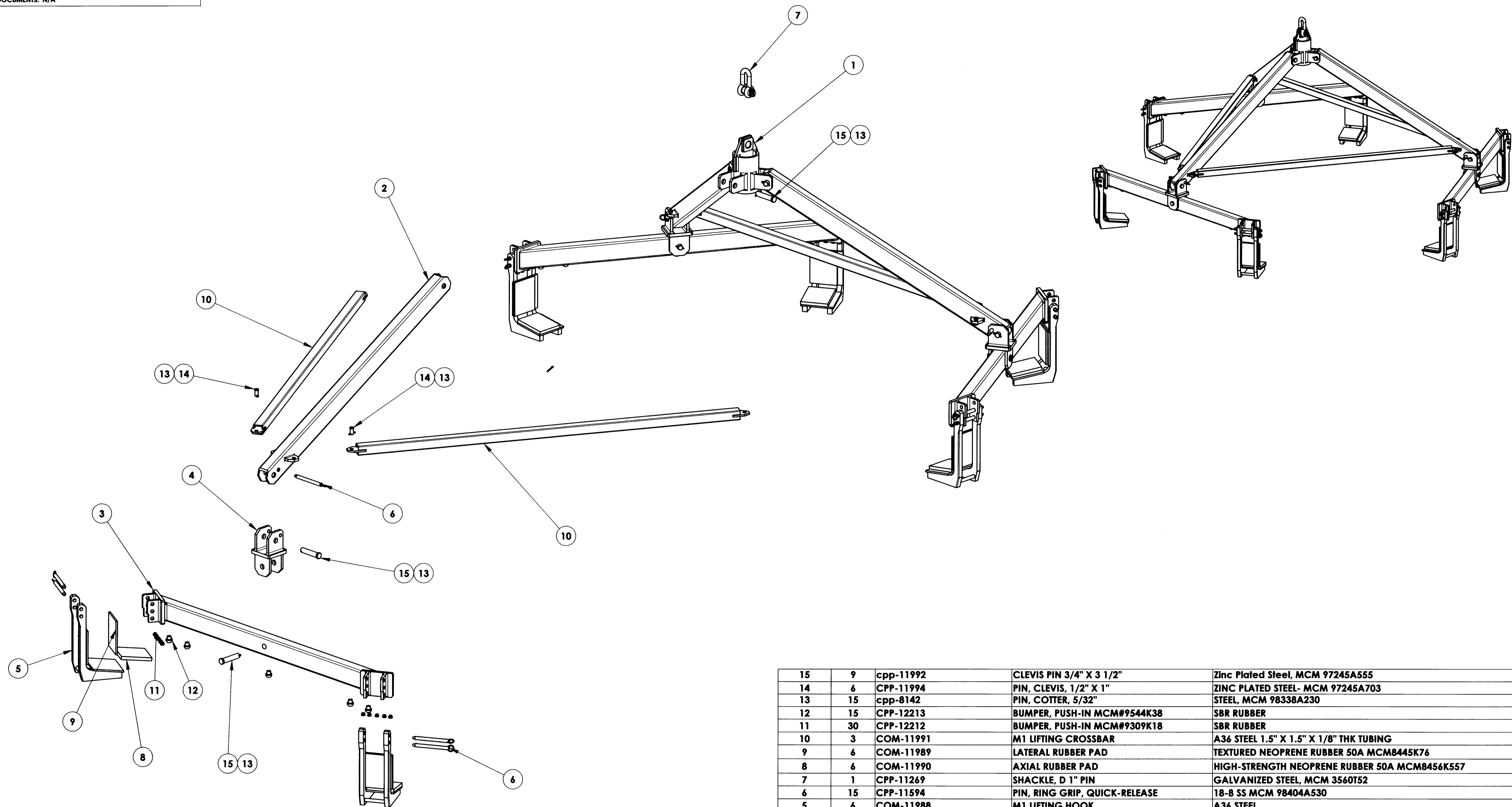


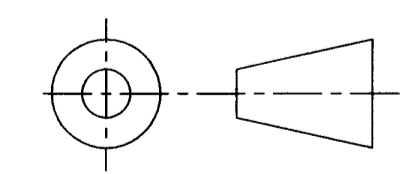
DRAWING NO.	REVISION
ASY-11983	REL-03
PROJECT CODE:	LICK-51
MATERIAL:	PER COMPONENT
CONDITION:	PER COMPONENT
SURFACE FINISH:	PER COMPONENT
FINISH COLOR:	PER COMPONENT
APPROXIMATE MASS:	162406.39 gm
REFERENCE DOCUMENTS:	N/A

REV.	DATE	DESCRIPTION	CHK'D	APP'VD	ZONE
1	4/5/07	INITIAL RELEASE	KG	KG	
2	6/25/2008	REVISED PER ECO-1157	CP	KH	
3	12/1/2008	REVISE PER ECO-1227			

Controlled Document
Confirm revision before using



ITEM NO.	Default/ QTY.	PART NUMBER	DESCRIPTION	Material	Weight
15	9	cpp-11992	CLEVIS PIN 3/4" X 3 1/2"	Zinc Plated Steel, MCM 97245A555	214.50
14	6	CPP-11994	PIN, CLEVIS, 1/2" X 1"	ZINC PLATED STEEL- MCM 97245A703	30.211
13	15	cpp-8142	PIN, COTTER, 5/32"	STEEL, MCM 98338A230	3.17
12	15	CPP-12213	BUMPER, PUSH-IN MCM#9544K38	SBR RUBBER	7.08
11	30	CPP-12212	BUMPER, PUSH-IN MCM#9309K18	SBR RUBBER	0.98
10	3	COM-11991	M1 LIFTING CROSSBAR	A36 STEEL 1.5" X 1.5" X 1/8" THK TUBING	5491.49
9	6	COM-11989	LATERAL RUBBER PAD	TEXTURED NEOPRENE RUBBER 50A MCM8445K76	117.35
8	6	COM-11990	AXIAL RUBBER PAD	HIGH-STRENGTH NEOPRENE RUBBER 50A MCM8456K557	209.55
7	1	CPP-11269	SHACKLE, D 1" PIN	GALVANIZED STEEL, MCM 3560T52	757.64
6	15	CPP-11594	PIN, RING GRIP, QUICK-RELEASE	18-8 SS MCM 98404A530	144.09
5	6	COM-11988	M1 LIFTING HOOK	A36 STEEL	5773.47
4	3	COM-11987	M1 LIFTING JOINT	A36 STEEL	2842.56
3	3	COM-11986	M1 LIFTING LOADSPREADER	A36 STEEL 2" X 3" X 1/4" THK TUBING	17223.75
2	3	COM-11985	M1 LIFTING ARM	A36 STEEL 2" X 3" X 1/4" THK TUBING	12780.70
1	1	COM-11984	M1 LIFTING HUB	A36 STEEL	5901.74



DO NOT SCALE DRAWING

<p align="center">COPYRIGHT</p> <p>THIS DOCUMENT & ENCLOSED PROPRIETARY INFORMATION REMAINS THE PROPERTY OF EOS TECHNOLOGIES, INC. THE INTELLECTUAL PROPERTY AND INFORMATION HEREIN MAY NOT BE COPIED NOR DISCLOSED WITHOUT WRITTEN CONSENT OF EOS TECHNOLOGIES, INC. MANAGEMENT</p>	<p>INTERPRET DIMENSIONS PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED:</p> <p>DIMENSIONS ARE IN MILLIMETERS X.X = ±0.25MM X.XX = ±0.10MM ANGLES = ±0.5°</p> <p>ROUNDS AND FILLETS ARE R3.0 BREAK ALL SHARP EDGES 0.25MM X 0.25MM</p>	<p>WELDS ARE: MAX SIZE FILLET OR FULL PENETRATION GROOVE WELD AS APPROPRIATE.</p> <p>ALL WELDS ARE CONTINUOUS</p> <p>NEAREST NOMINAL STOCK SIZE MAY BE SUBSTITUTED UPON APPROVAL.</p> <p>INDICATED MACHINED SURFACES 3.2</p>	<table border="1" style="width: 100%;"> <tr> <td>DESIGN</td> <td>J. LOPEZ</td> <td>DATE</td> <td>12/14/06</td> </tr> <tr> <td>DRAWN</td> <td>J. LOPEZ</td> <td>DATE</td> <td>12/14/06</td> </tr> <tr> <td>CHECKED</td> <td>K. GONZALES</td> <td>DATE</td> <td>4/5/07</td> </tr> <tr> <td>APPROVED</td> <td>K. GONZALES</td> <td>DATE</td> <td>4/7/07</td> </tr> <tr> <td>REVIEWED</td> <td>J. LOPEZ</td> <td>DATE</td> <td>4/30/07</td> </tr> </table> <p align="right">EOS TECHNOLOGIES, INC. 3160 E. TRANSCON WAY, SUITE 180, TUCSON, AZ 85706 PH: (520) 624-6399</p> <p align="center">M1 HANDLING FIXTURE ASSY</p> <table border="1" style="width: 100%;"> <tr> <td>DRAWING NO.</td> <td>STATUS</td> <td>REVISION</td> <td>SHEET SIZE</td> </tr> <tr> <td>ASY-11983</td> <td>Released</td> <td>REL-03</td> <td>A1</td> </tr> <tr> <td>SHEET 1 OF 1</td> <td>SCALE 1:8</td> <td></td> <td></td> </tr> </table>	DESIGN	J. LOPEZ	DATE	12/14/06	DRAWN	J. LOPEZ	DATE	12/14/06	CHECKED	K. GONZALES	DATE	4/5/07	APPROVED	K. GONZALES	DATE	4/7/07	REVIEWED	J. LOPEZ	DATE	4/30/07	DRAWING NO.	STATUS	REVISION	SHEET SIZE	ASY-11983	Released	REL-03	A1	SHEET 1 OF 1	SCALE 1:8		
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