

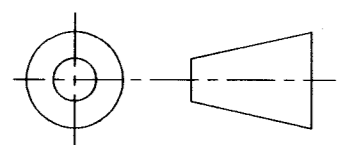
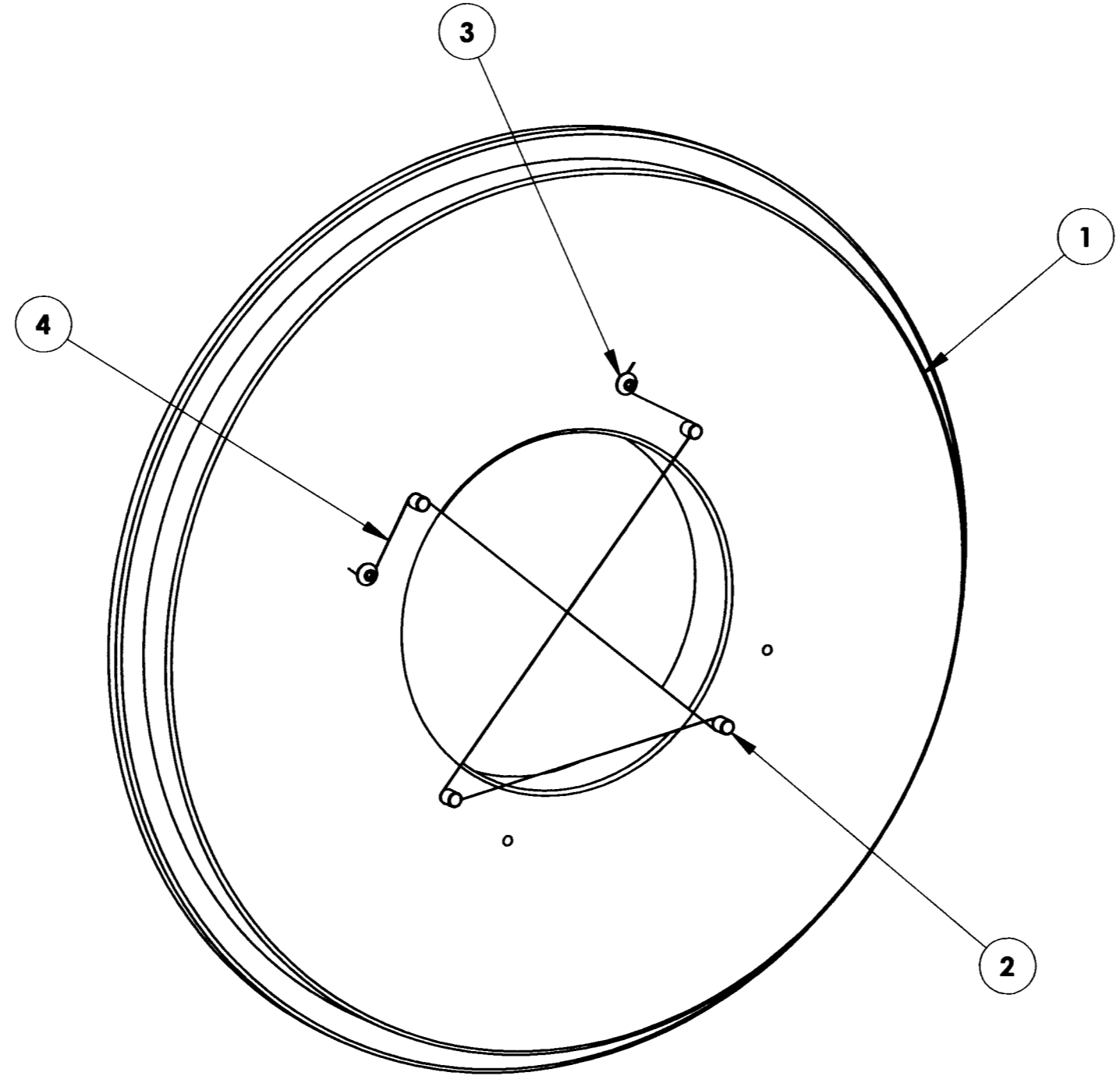
DRAWING NO. **ASY-12182** REVISION **REL-01**

PROJECT CODE: **LICK-51**

MATERIAL: PER COMPONENT
 CONDITION: PER COMPONENT
 FINISH: PER COMPONENT
 FINISH COLOR: PER COMPONENT
 APPROXIMATE MASS: 1980.81 gm
 REFERENCE DOCUMENTS: N/A

REV.	DATE	DESCRIPTION	CHK'D	APPV'D	ZONE
1	4/2/07	INITIAL RELEASE	<i>U</i>	<i>M</i>	

Controlled Document
Confirm revision before using



DO NOT SCALE DRAWING

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Material	Weight
4	1	TARGET STRING		PER COMPONENT	0.01
3	2	0141300	BHCS, M4-0.7 X 8	FASTENAL, ZINC PLATED ALLOY STEEL	2.43
2	4	0173235	DOWEL PIN, M5 X 14	FASTENAL, A-2 STAINLESS STEEL	3.77
1	1	COM-12178	TARGET PLATE, LICK PRIMARY	Acrylic (Medium-high impact)	1969.83

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INTERPRET DIMENSIONS PER ASME Y14.5M-1994
 UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 TOLERANCES:
 X.X = ±0.25MM
 X.XX = ±0.10MM
 ANGLES = ±0.5°
 ROUNDS AND FILLETS ARE R3.0
 BREAK ALL SHARP EDGES
 0.25MM X 0.25MM

WELDS ARE:
 MAX SIZE FILLET OR FULL PENETRATION GROOVE AS APPROPRIATE.
 ALL WELDS ARE CONTINUOUS
 NEAREST NOMINAL STOCK SIZE MAY BE SUBSTITUTED.
 INDICATED MACHINED SURFACES \checkmark 3.2

DESIGN	L. GREGERSEN	DATE	3/16/07
DRAWN	L. GREGERSEN	DATE	3/16/07
CHECKED	<i>K. Ozols</i>	DATE	4/2/07
APPROVED	<i>K. Ozols</i>	DATE	4/2/07
REVIEWED	<i>P. Blair</i>	DATE	4/4/07

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LICK M1 TARGET ASSEMBLY

DRAWING NO.	ASY-12182	STATUS	Released	REVISION	REL-01	SHEET SIZE	A2
SHEET	1 OF 1	SCALE	1:5				