

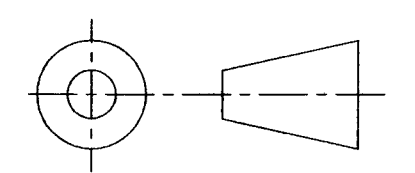
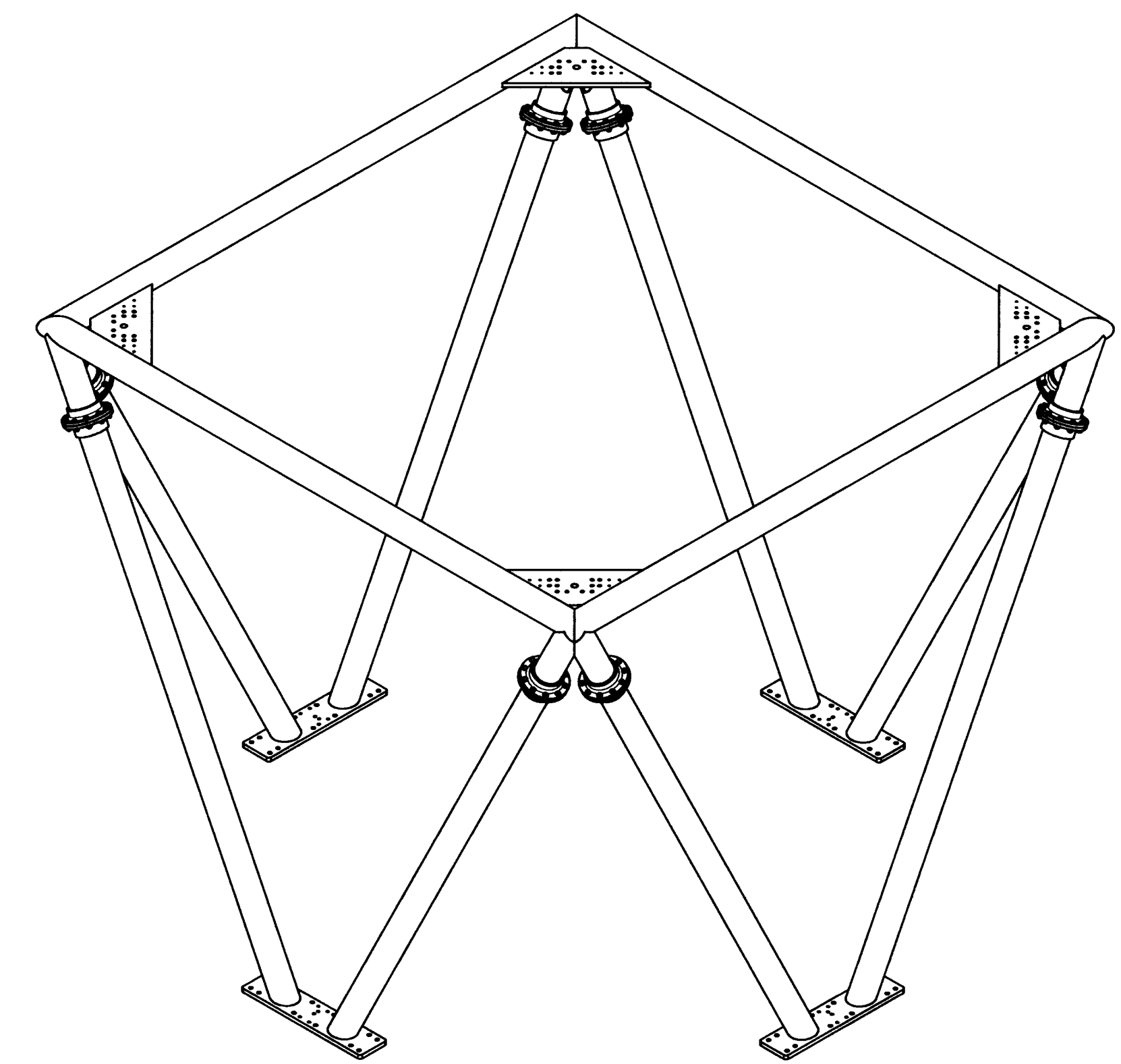
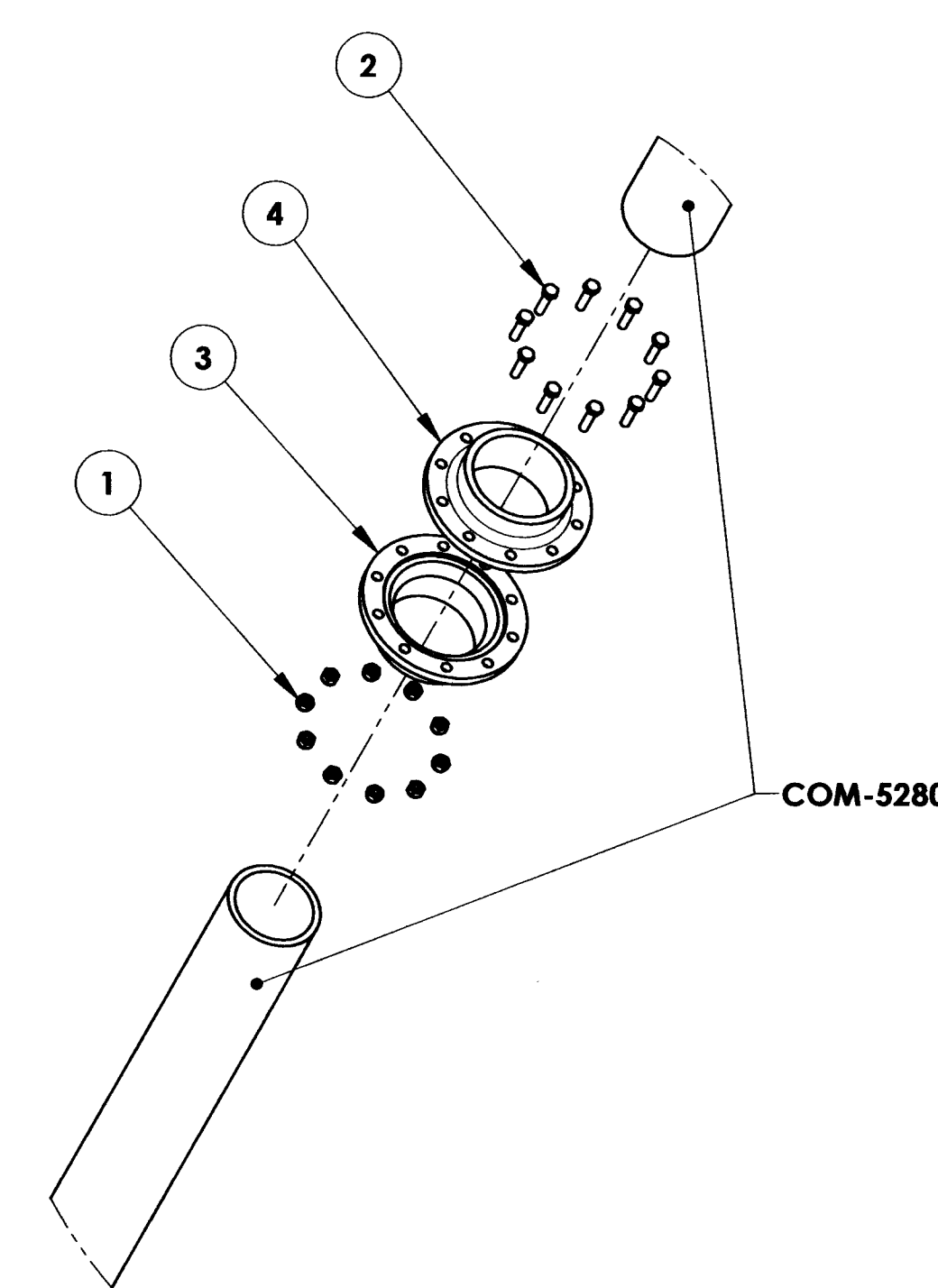
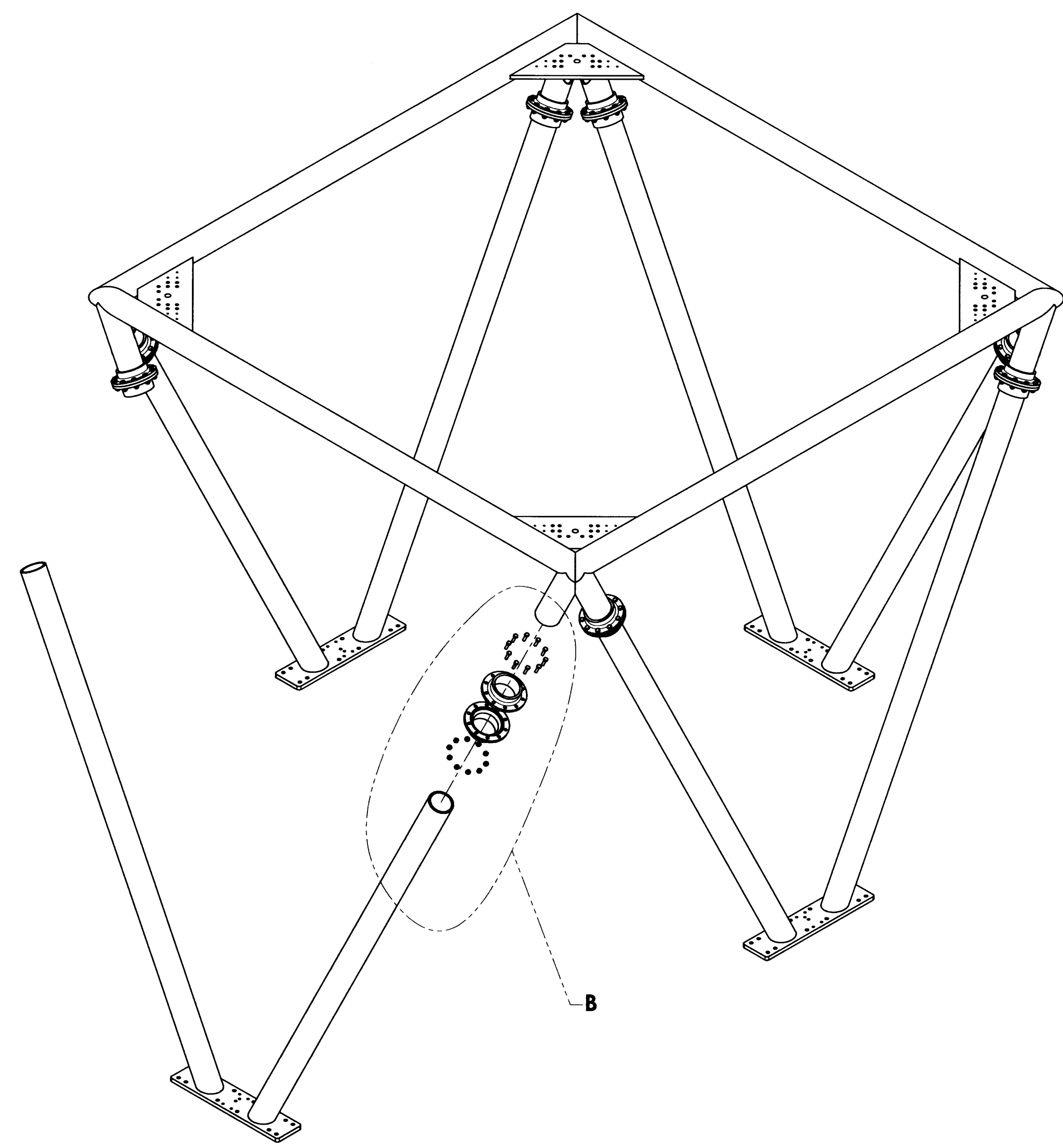
DRAWING NO.	REVISION
ASY-12411	REL-01
PROJECT CODE:	LICK-51
MATERIAL:	PER COMPONENT
CONDITION:	PER COMPONENT
SURFACE FINISH:	PAINT
FINISH COLOR:	SOLEC LO/MIT
APPROXIMATE MASS:	1223406.67 gm
REFERENCE DOCUMENTS:	N/A

NOTE: ASSEMBLY TO BE MODIFIED FROM COM-5280

- PAINTING NOTES:**
1. MASK ALL MACHINED SURFACES PRIOR TO BEAD/GRIT BLASTING.
 2. MASK ALL TAPPED HOLES AND MACHINED SURFACES PRIOR TO BEAD/GRIT BLASTING AND PAINTING.
 3. BEAD/GRIT BLAST WELDMENT.
 4. ALL BEAD/GRIT MEDIA MUST BE REMOVED PRIOR TO PAINTING.
 5. ALL TAPPED HOLES MUST BE CLEAR AND FREE FROM PAINT.

REV.	DATE	DESCRIPTION	CHKD	APPVD	ZONE
1	01/20/07	INITIAL RELEASE			

Controlled Document
Confirm revision before using



DO NOT SCALE DRAWING

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Material	Weight
4	8	COM-12410	TRUSS FLANGE, TOP	A36 Structural Steel	3735.41
3	8	COM-12409	TRUSS FLANGE, BOTTOM	A36 Structural Steel	3210.11
2	80	1138658	HHCS, M10-1.5 X 40	FASTENAL, ZINC PLATED ALLOY STEEL	57.6287
1	80	40167	LOCK NUT, HEX, M10-1.5	FASTENAL, ZINC PLATED ALLOY STEEL	14.919

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			DRAWN	C. PENTLAND	DATE	17-MAY-07						
			CHECKED	<i>[Signature]</i>	DATE	01/20/07						
			APPROVED	<i>[Signature]</i>	DATE	01/20/07						
			REVIEWED - DESIGN	<i>[Signature]</i>	DATE	01/20/07	<p align="center">UPPER TRUSS MODIFICATION ASSEMBLY</p>					
			REVIEWED - ASSEMBLY	<i>[Signature]</i>	DATE	01/20/07						
				DRAWING NO.		ASY-12411	STATUS	Released	REVISION	REL-01	SHEET SIZE	A1
				SHEET		1 OF 2	CONFIG. #	FRM-12374-1	SCALE	1:15		