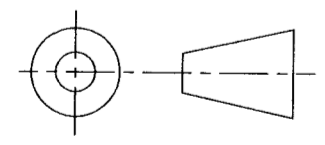
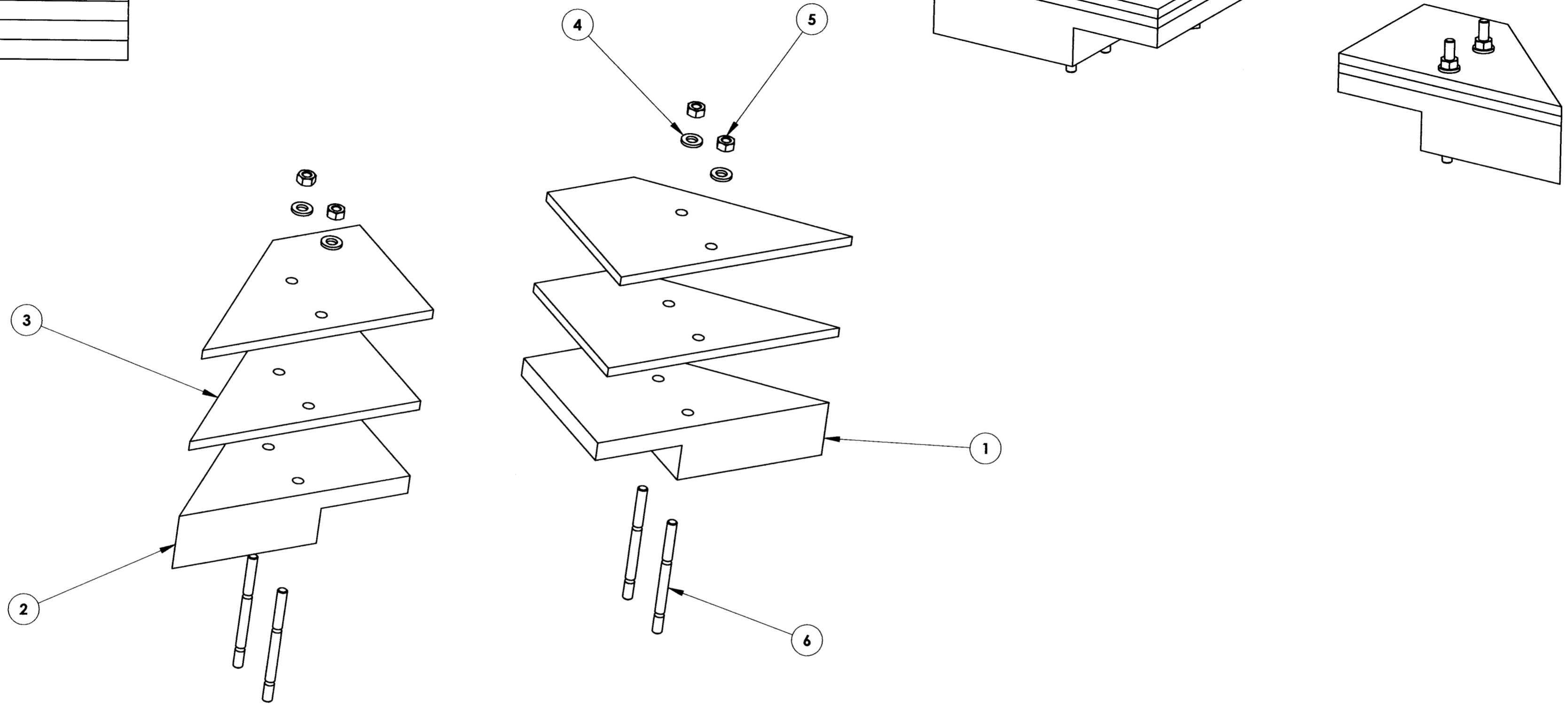


DRAWING NO. ASY-5282	REVISION REL-01
PROJECT CODE: LICK-51	
REQUIRED PER TELESCOPE: 4	
MATERIAL: PER COMPONENT	
CONDITION: PER COMPONENT	
FINISH: PER COMPONENT	
FINISH COLOR: PER COMPONENT	
APPROXIMATE MASS: 6686.91 gm	
REFERENCE DOCUMENTS:	

REV.	DATE	DESCRIPTION	CHK'D	APP'VD	ZONE
A	3-4-05	INITIAL RELEASE	KLW	JJP	

Controlled Document
Confirm revision before using



DO NOT SCALE DRAWING

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Material	Weight
6	4	McM 93210A018	THREADED STUD, M6 X 80	BLACK OXIDE STEEL, MCM #93210A018	
5	4	B18.2.4.1M - Hex nut, Style 1, M6 x 1 --D-N			
4	4	B18.22M - Plain washer, 6 mm, narrow	M6 FLAT WASHER ZINC PLATED ALLOY STEEL	ZINC PLATED STEEL	1
3	4	COM-5285	TUBE END TRIM WEIGHT	AISI 1015 STEEL PLATE, 1/4" THICK	547.95
2	1	COM-5284	TUBE END WEIGHT B	AISI 1020 STEEL PLATE, 1 1/2" THICK	2204.53
1	1	COM-5283	TUBE END WEIGHT A	AISI 1020 STEEL, 1 1/2" THICK	2204.53

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
X.X = ±0.25MM
X.XX = ±0.10MM
ANGLES = ±0.5°
ROUNDS AND FILLETS ARE R3.0
BREAK ALL SHARP EDGES
0.25MM X 0.25MM

WELDS ARE:
MAX SIZE FILLET OR
FULL PENETRATION GROOVE
AS APPROPRIATE.
ALL WELDS ARE CONTINUOUS
NEAREST NOMINAL STOCK SIZE
MAY BE SUBSTITUTED.
INDICATED MACHINED SURFACES

3.2 ✓

DESIGN	G. J. PENTLAND	DATE	3/18/04
DRAWN	K. CLARKE	DATE	2/16/05
CHECKED	<i>Kev Warner</i>	DATE	3-4-05
APPROVED	<i>G J Pentland</i>	DATE	3/4/05

EOS TECHNOLOGIES, INC.
3160 E. TRANSCON WAY, SUITE 180, TUCSON, AZ 85706 PH: (520) 624-6399

TUBE END WEIGHT ASSEMBLY

DRAWING NO. **ASY-5282**

STATUS	Released	REVISION	REL-01	SHEET SIZE	A2
SHEET	1 OF 1	SCALE	1:2		